

SUGGESTION	raster	ink %	best color profile	standard color profile	
	max	max			
Screen ruling 2	133 lpi	280%	Uncoated_Fogra47L_VIGC_260.icc ; FOGRA 47		MultiOffset®, MultiBusiness®, RecyStar® Polar, RecyStar Nature®, Rainbow®, Gmund Original
Screen ruling 3	150 lpi	300%	PSO_Uncoated_ISO12647_eci.icc ; FOGRA 47	PSO Uncoated v3, FOGRA52	MultiDesign® Original
Screen ruling 4	175 lpi	300%	ISOcoated_v2_300_eci.icc FOGRA39		G-Print®, MultiArt® Silk, MultiArt® Matt
Screen ruling 5	200 lpi	330%	ISOcoated_v2_eci.icc FOGRA 39	PSO Coated v3, FOGRA51	MultiArt® Gloss

Screen ruling 2 = WFU standard; Recycled uncoated; Text and Cover uncoted, Tinted uncoated

Screen ruling 3 = WFU premium

Screen ruling 4 = WFC matt and silk; Recycled coated

Screen ruling 5 = WFC gloss